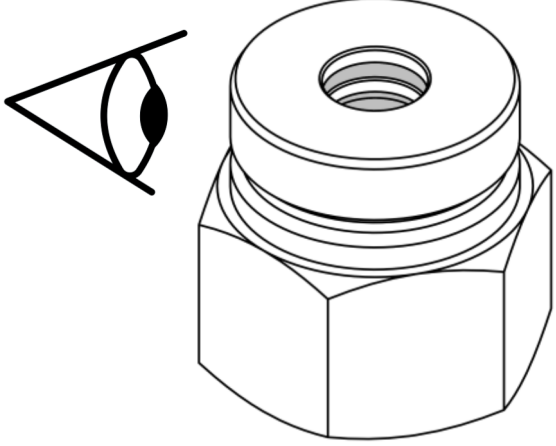
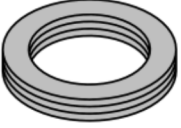


1.1 Check that the two circumference sealings (o-ring and u-ring) inside the large adaptor nut are present.

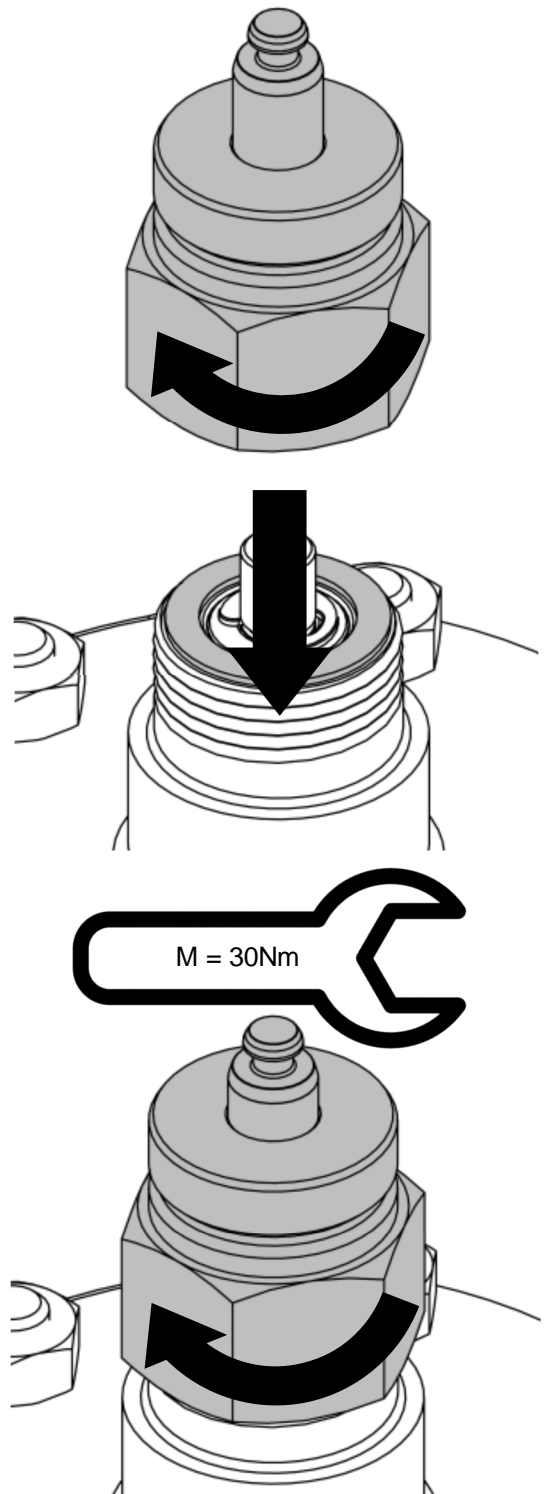


1.2 Find discs according to the table below or the tables in step 1.3

G1F/H1F/M1F DN15-20	3
G1F/H1F/M1F DN25	1
G1FB/H1FB/M1FB DN25	3
G1FBN/H1FBN/M1FBN DN15-20	2
G2F/H2F/M2F DN20	2
G2FR/H2FR/M2FR DN20	3
G2FR/H2FR/M2FR DN25	2
G3F/H3F/M3F DN20	2

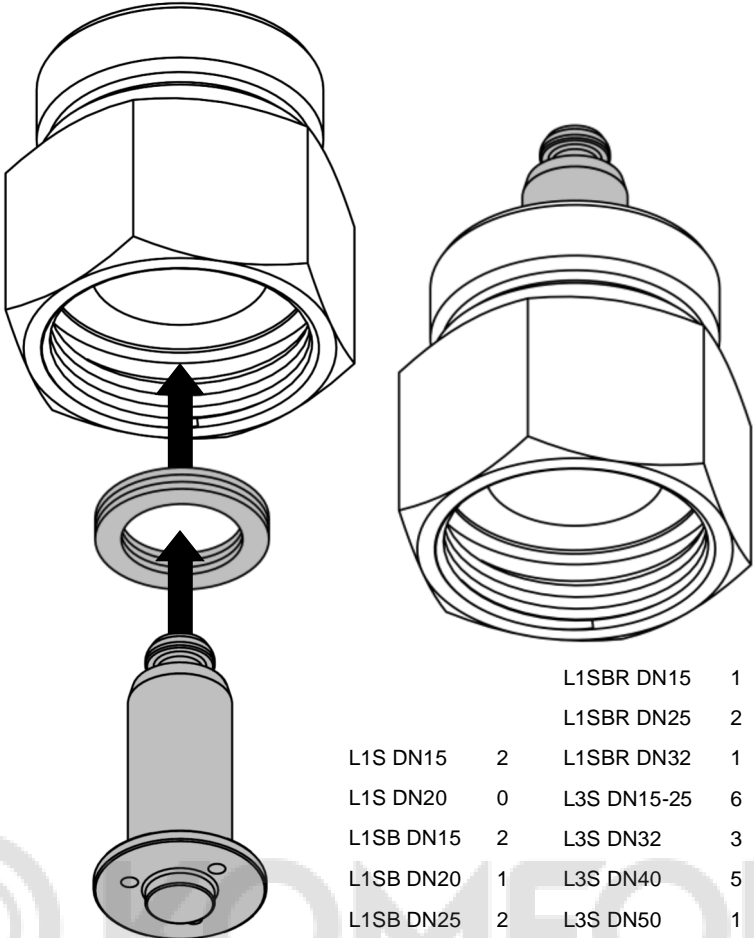


1.5 Screw the adaptor nut onto the valve, use a 36mm spanner to tighten it with a torque of 30Nm.



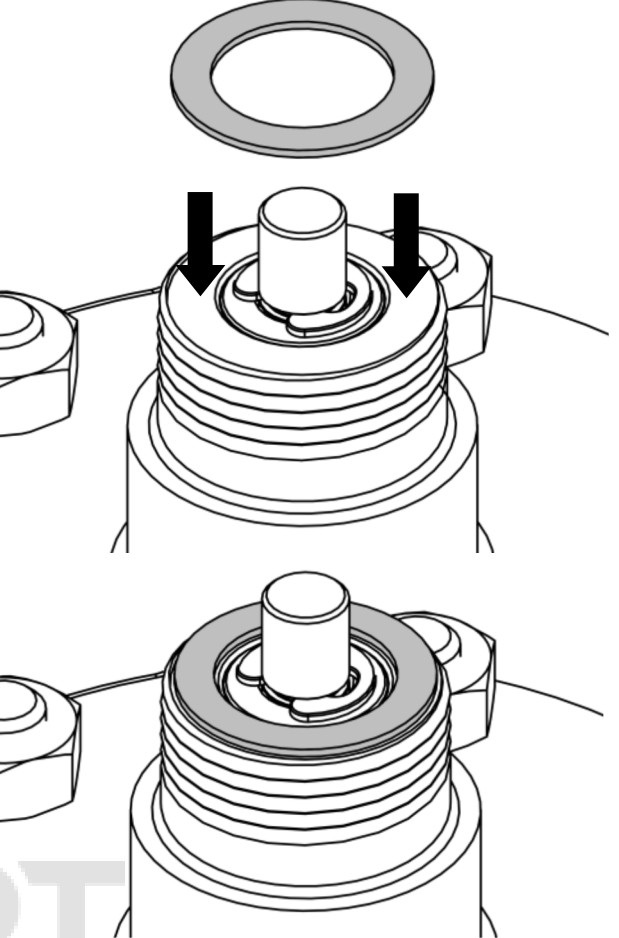
M = 30Nm

1.3 Place the adaptor spindle inside the discs and then inside the adaptor nut as shown.

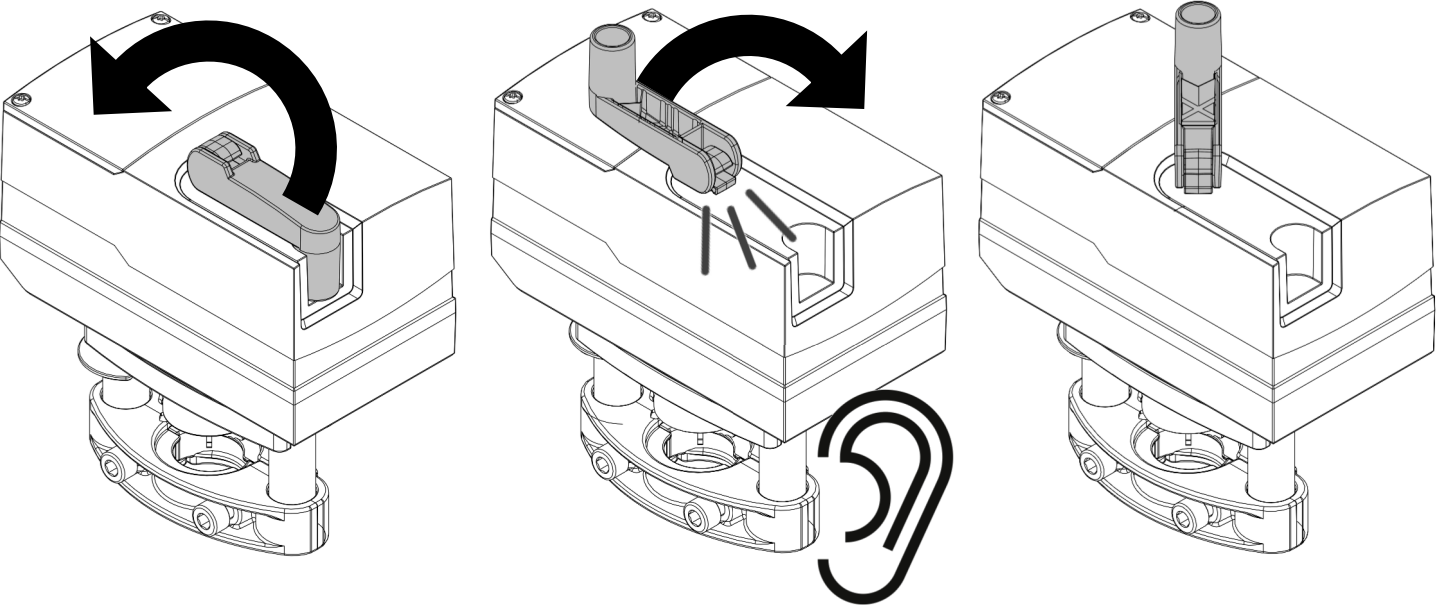


L1S DN15	2	L1SBR DN15	1
L1S DN20	0	L1SBR DN25	2
L1SB DN15	2	L1SBR DN32	1
L1SB DN20	1	L3S DN15-25	6
L1SB DN25	2	L3S DN32	3
		L3S DN40	5
		L3S DN50	1

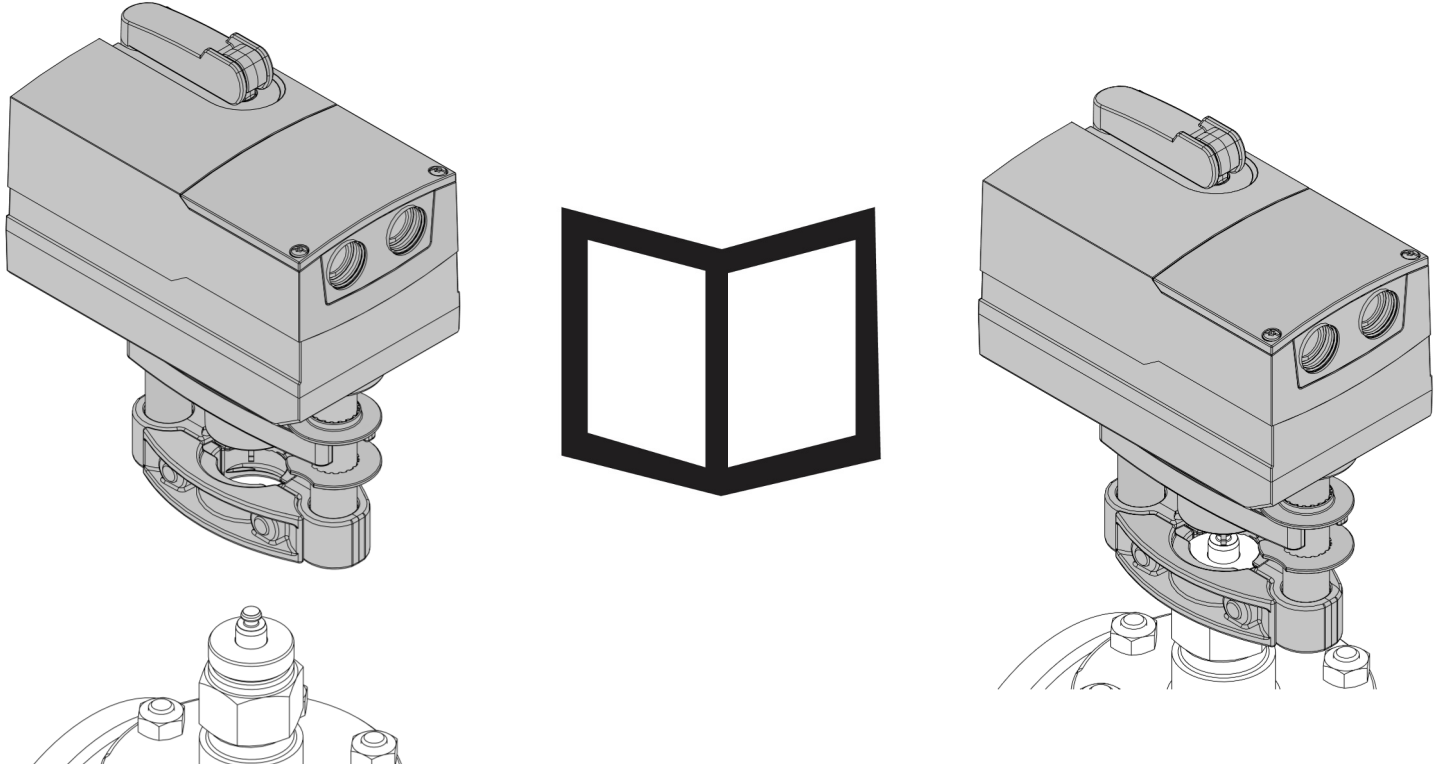
1.4 Place the flat sealing (PTFE disc) on the top of the valve around the valve stem.



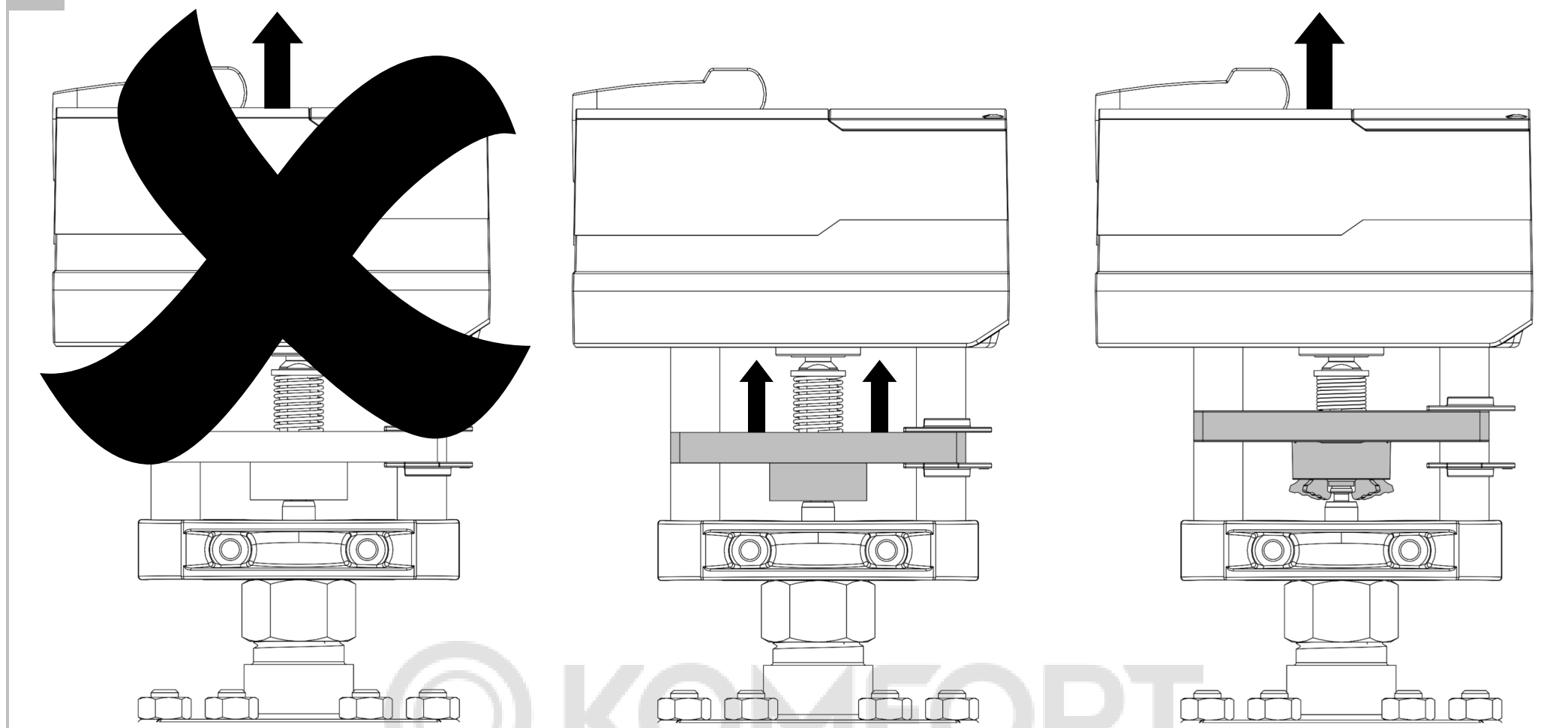
1.6 Before mounting the actuator, make sure that the actuator spindle is retracted as much as possible, however be sure not to use excessive force. Flip the handle to activate it, then slowly turn it clockwise until you hear a loud click indicating that the actuator spindle is fully retracted. Continue to turn the handle slowly clockwise (while the clicks continue) until it reaches the initial position, then flip it back in place to deactivate it.



1.7 Mount and wire the actuator according to step 1-7 of the installation instruction for the actuator.



2.1 Before demounting the actuator, please release the actuator's grip on the adaptor spindle!



3.1 Before demounting the adaptor, it is important to firstly close-off the inlet and secondly the outlet to the valve!!!

